



Material - DIN G X 2 NiCrMoCuN 25-20

Standard Specification for Corrosion Resistant Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN G X 2 NiCrMoCuN 25-20 Corrosion Resistant Steel Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	19.000 - 21.000		
Nickel	Ni %	24.000 - 26.000		
Molybdenum	Mo %	2.500 - 3.500		_
Copper	Cu %	1.500 - 2.000	Mechanical Properties	
Nitrogen	N %	0.100 - 0.200	Tensile Strength in Mpa	480 min.
Iron	Fe %	Balance	Yield Strength in Mpa	210 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	60 J @ RT

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
J94650	UNS	USA	Casting	
T 6 CuMoNiCr 200	STAS	Romania	Casting	
1.4536	DIN	Germany	Casting	
A743 CN7MS	ASTM	USA	Casting	
1.4536	DIN	Germany	Casting	
A743 J94650	ASTM	USA	Casting	
CN-7MS	NBR	Brazil	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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